epd-norge
Global program operatør

Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

weberfloor 644 värmegolvspackel DR



The Norwegian EPD Foundation

Owner of the declaration:
Saint-Gobain Sweden AB, Weber floor

Product:
weberfloor 644 värmegolvspackel DR

Declared unit:
1 kg

This declaration is based on Product Category Rules:
CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 009:2018 Part B for Technical - Chemical products in the building and construction industry

Program operator:
The Norwegian EPD Foundation

Declaration number:
NEPD-4034-3068-EN

Registration number:
NEPD-4034-3068-EN

Issue date:
16.12.2022

Valid to:
16.12.2027

ver-170723

EPD Software:
LCA.no EPD generator ID: 55561

General information

Product

weberfloor 644 värmegolvspackel DR

Owner of the declaration:

Saint-Gobain Sweden AB, Weber floor
Contact person: Anders Anderberg
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Program operator:

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The Norwegian EPD Foundation
Phone: +47 23 08 80 00
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Manufacturer:

Saint-Gobain Sweden AB, Weber floor

Declaration number:

NEPD-4034-3068-EN

Place of production:

Saint-Gobain Sweden AB, Weber floor
Box 415
SE-19162 Sollentuna, Sweden

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 009:2018 Part B for Technical - Chemical products in the building and construction industry

Management system:

ISO 9001, ISO 14001

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Organisation no:

SE-556241-2592

Declared unit:

1 kg weberfloor 644 värmegolvspackel DR

Issue date:

16.12.2022

Declared unit with option:

A1-A3,A4,A5,C1,C2,C3,C4,D

Valid to:

16.12.2027

Year of study:

2021

Functional unit:

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: Thomas Flycht

Reviewer of company-specific input data and EPD: Helene Wallgren

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Anne Rønning, Norsus AS

(no signature required)

Approved:



Håkon Hauan
Managing Director of EPD-Norway

Product

Product description:

weberfloor 644 värmegolvspackel DR is a fiber-reinforced dust reduced self-drying pumpable levelling compound for floors in housing, offices and public areas indoors. It can be used both for making flat and smooth surfaces as well as for slopes in e.g. bathrooms. It is suitable as underlayment for most surface coverings such as tiles, vinyl flooring, linoleum flooring and floating parquetry. The product is moisture-resistant and does not contain slag, flyash or casein.

Product specification

The composition of the product is described in the following table:

Materials	Value	Unit
Aggregate	50-75	%
Binder	10-40	%
Filler	5-30	%
Additives	1-5	%

Technical data:

weberfloor 644 värmegolvspackel DR is designed, produced and CE marked according to EN 13813

For further information, see www.se.weber

Market:

Scandinavian countries

Reference service life, product

> 50 years

Reference service life, building

> 50 years

LCA: Calculation rules

Declared unit:

1 kg weberfloor 644 värmegolvspackel DR

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

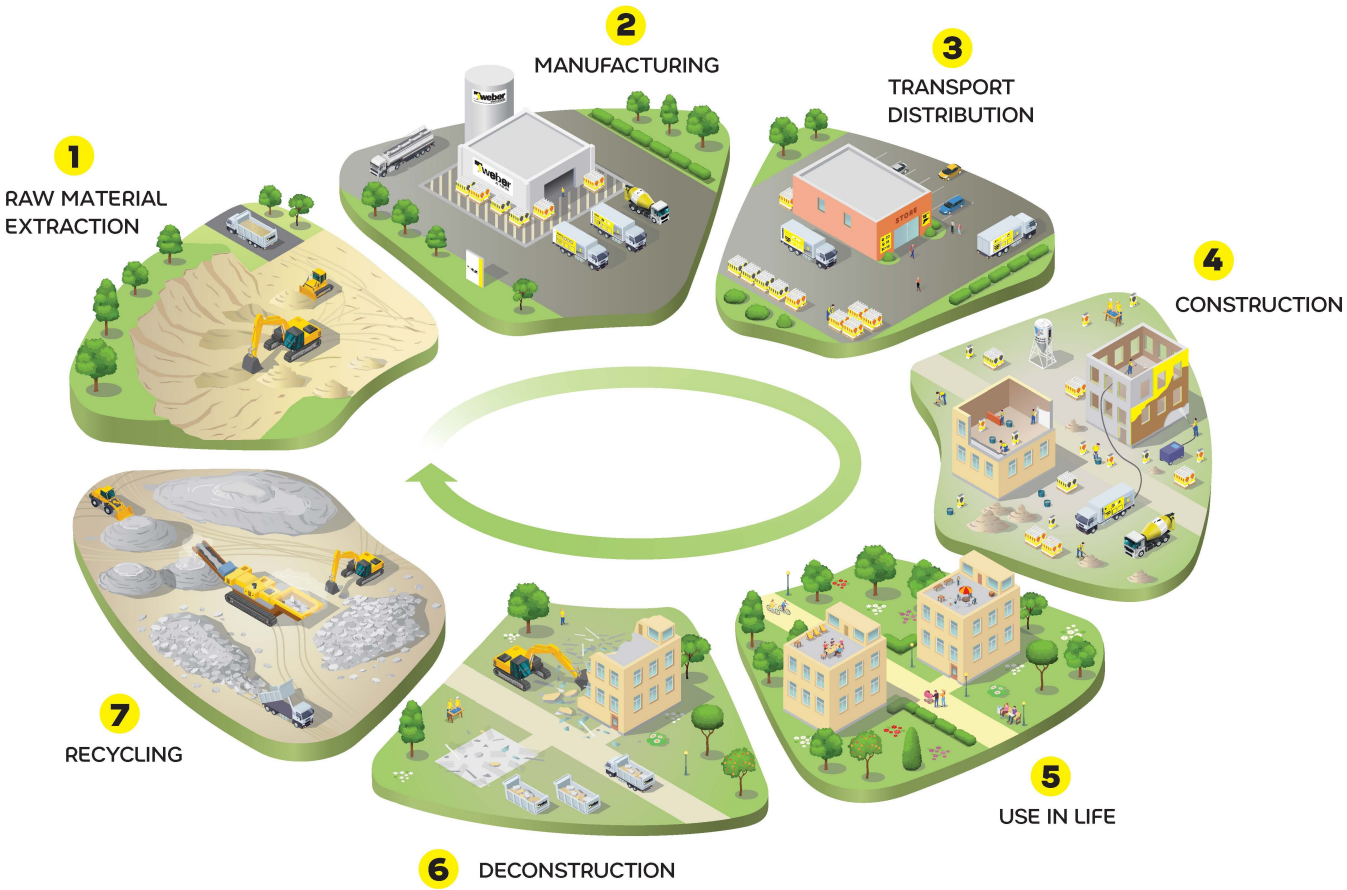
Materials	Source	Data quality	Year
Additives	ecoinvent 3.6	Database	2019
Aggregate	ecoinvent 3.6	Database	2019
Binder	ecoinvent 3.6	Database	2019
Cement	ecoinvent 3.6	Database	2019
Filler	ecoinvent 3.6	Database	2019
Packaging	ecoinvent 3.6	Database	2019
Packaging	Modified ecoinvent 3.6	Database	2019
Binder	Supplier	EPD	2020

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MNR	MNR	MNR	MNR	MNR	MNR	MNR	X	X	X	X	X

System boundary:

All processes from raw material extraction to product transport to the construction site and assembly are included in the analysis as well as end of life stage and phases beyond the system boundary (A1 - A5, C1-C4, D). The basic production process comprises of mixing of raw materials together. Ready mixed product is then packed into small bags for delivery.
Floor screed doesn't require any maintenance during the use stage, so stage B is not considered. When building is demolished at the end-of-life, floor structure with floor screed integrated into concrete slab are crushed. 90 % of crushed concrete is recycled and used to replace aggregates in concrete, remaining 10% being disposed into landfill.
System boundaries (cradle-to-gate with options) are illustrated in the picture below.



Additional technical information:

The consumption of the product is 1,75 kg / m² / mm.
The remaining powder and cured material may be disposed as construction waste to disposal or recycling.

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport to market (A4) is calculated based on the default distance of 300 km from NPCR 009

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, over 32 tonnes, EURO 5 (km)	53,3 %	300	0,023	l/tkm	6,90

Assembly (A5)	Unit	Value			
Electricity, Sweden (kWh)	kWh/DU	0,00			
Waste, packaging, pallet, EUR wooden pallet, reusable, to average treatment (kg)	kg	0,03			
Waste, packaging, paper bag, to average treatment (kg)	kg	0,00			
Waste, packaging, plastic (LDPE), to average treatment (kg)	kg	0,00			
Water, tap water (m3)	m3/DU	0,00			

De-construction demolition (C1)	Unit	Value			
Demolition of building per kg of cement-based product (kg)	kg/DU	1,00			

Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, over 32 tonnes, EURO 5 (km)	53,3 %	50	0,023	l/tkm	1,15

Waste processing (C3)	Unit	Value			
Waste treatment of cement-based product after demolition (kg)	kg	0,90			

Disposal (C4)	Unit	Value			
Disposal of cement-based product in landfill (kg)	kg	0,10			

Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of primary aggregates with crushed recycled cement-based products (kg)	kg	0,90			

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact										
	Indicator	**Unit**	A1-A3	A4	A5	C1	C2	C3	C4	D
	GWP-total	kg CO_2 -eq	1,64E-01	2,73E-02	4,68E-02	4,00E-03	4,55E-03	6,48E-04	8,22E-04	-2,10E-03
	GWP-fossil	kg CO_2 -eq	2,10E-01	2,73E-02	2,78E-04	4,00E-03	4,54E-03	6,39E-04	8,20E-04	-2,06E-03
	GWP-biogenic	kg CO_2 -eq	-4,55E-02	1,12E-05	4,66E-02	7,50E-07	1,86E-06	5,52E-06	9,58E-07	-4,11E-05
	GWP-luluc	kg CO_2 -eq	8,37E-05	7,96E-06	5,08E-06	3,15E-07	1,33E-06	8,84E-07	2,02E-07	-1,39E-06
	ODP	kg CFC11 -eq	1,52E-08	6,30E-09	6,50E-11	8,64E-10	1,05E-09	1,28E-10	3,11E-10	-3,77E-10
	AP	mol H+ -eq	8,78E-04	1,15E-04	1,53E-06	4,19E-05	1,91E-05	5,17E-06	7,30E-06	-1,85E-05
	EP-FreshWater	kg P -eq	2,56E-06	2,08E-07	1,17E-08	1,46E-08	3,47E-08	4,04E-08	9,30E-09	-5,48E-08
	EP-Marine	kg N -eq	2,92E-04	3,45E-05	4,08E-07	1,85E-05	5,74E-06	1,52E-06	2,71E-06	-6,43E-06
	EP-Terrestial	mol N -eq	2,45E-03	3,81E-04	4,40E-06	2,00E-04	6,35E-05	1,75E-05	2,99E-05	-7,56E-05
	POCP	kg NMVOC -eq	7,17E-04	1,23E-04	1,19E-06	5,57E-05	2,04E-05	4,68E-06	8,56E-06	-2,00E-05
	ADP-minerals&metals[1]	kg Sb -eq	1,31E-06	4,66E-07	7,31E-09	6,14E-09	7,76E-08	8,11E-09	7,39E-09	-1,83E-07
	ADP-fossil[1]	MJ	2,75E+00	4,24E-01	1,15E-02	5,51E-02	7,07E-02	1,98E-02	2,26E-02	-3,49E-02
	WDP[1]	m^3	6,41E+00	3,25E-01	9,26E-01	1,17E-02	5,42E-02	2,19E+00	1,39E-01	-1,63E+00

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

Additional environmental impact indicators

Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	PM	Disease incidence	5,41E-09	2,40E-09	1,60E-11	5,07E-09	4,00E-10	8,10E-11	1,56E-10	-3,94E-10
	IRP[2]	kgBq U235 -eq	5,05E-03	1,85E-03	3,19E-04	2,40E-04	3,09E-04	3,33E-04	1,03E-04	-3,20E-04
	ETP-fw[1]	CTUe	1,96E+00	3,10E-01	7,80E-03	3,01E-02	5,17E-02	1,41E-02	1,23E-02	-3,59E-02
	HTP-c[1]	CTUh	3,20E-11	0,00E+00	0,00E+00	1,00E-12	0,00E+00	1,00E-12	0,00E+00	-1,00E-12
	HTP-nc[1]	CTUh	1,20E-09	3,00E-10	1,10E-11	2,80E-11	5,00E-11	1,30E-11	8,00E-12	-4,40E-11
	SQP[1]	dimensionless	2,40E+00	4,86E-01	5,35E-03	6,69E-03	8,11E-02	1,12E-02	8,69E-02	7,91E-02

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use										
Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	PERE	MJ	3,96E-01	5,34E-03	4,46E-03	3,00E-04	8,90E-04	1,02E-02	8,08E-04	-8,16E-03
	PERM	MJ	4,19E-01	0,00E+00	-4,19E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	PERT	MJ	8,15E-01	5,34E-03	-7,15E-02	3,00E-04	8,90E-04	1,02E-02	8,08E-04	-8,16E-03
	PENRE	MJ	1,90E+00	4,24E-01	1,18E-02	5,51E-02	7,07E-02	1,99E-02	2,26E-02	-3,68E-02
	PENRM	MJ	9,38E-01	0,00E+00	-1,70E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	PENRT	MJ	2,84E+00	4,24E-01	-5,16E-03	5,51E-02	7,07E-02	1,99E-02	2,26E-02	-3,68E-02
	SM	kg	4,85E-03	0,00E+00	4,31E-06	0,00E+00	0,00E+00	1,71E-05	9,79E-06	-7,05E-05
	RSF	MJ	3,07E-03	1,87E-04	3,02E-05	0,00E+00	3,11E-05	2,07E-04	1,68E-05	-1,67E-04
	NRSF	MJ	5,83E-01	6,26E-04	7,01E-05	0,00E+00	1,04E-04	-1,28E-05	3,62E-05	-1,71E-04
	FW	m^3	2,33E-03	4,83E-05	2,12E-04	2,83E-06	8,05E-06	3,40E-05	2,78E-05	-1,28E-03

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

End of life - Waste

Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	HWD	kg	1,44E-03	2,32E-05	6,87E-07	1,62E-06	3,87E-06	1,98E-06	1,59E-06	-8,40E-06
	NHWD	kg	7,15E-02	3,69E-02	5,84E-03	6,52E-05	6,15E-03	6,26E-05	1,00E-01	-2,55E-04
	RWD	kg	8,47E-06	2,90E-06	1,41E-07	3,82E-07	4,83E-07	2,10E-07	1,47E-07	-2,76E-07

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

End of life - Output flow

Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	CRU	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	MFR	kg	6,32E-04	0,00E+00	4,49E-03	0,00E+00	0,00E+00	9,00E-01	8,92E-06	-1,65E-06
	MER	kg	2,03E-04	0,00E+00	2,91E-04	0,00E+00	0,00E+00	2,07E-06	1,68E-07	-6,17E-05
	EEE	MJ	2,63E-03	0,00E+00	7,98E-04	0,00E+00	0,00E+00	3,55E-06	1,39E-05	-1,49E-05
	EET	MJ	3,97E-02	0,00E+00	1,21E-02	0,00E+00	0,00E+00	5,38E-05	2,10E-04	-2,25E-04

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

Biogenic Carbon Content

Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in accompanying packaging	kg C	1,27E-02

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Renewable electricity Saint-Gobain, based on 100% hydro power, with Guarantee of Origin from LOS 2021 (kWh)	ecoinvent 3.6	4,26	g CO2-eq/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list or the Norwegian priority list.

Name	CASNo	Amount
Portland Cement	65997-15-1	2-5%

Indoor environment

The product is certified Indoor Air Comfort GOLD.

Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products									
Indicator	**Unit**	A1-A3	A4	A5	C1	C2	C3	C4	D
GWPIOBC	kg CO_2 -eq	1,39E-01	2,73E-02	8,24E-05	4,00E-03	4,55E-03	0,00E+00	0,00E+00	-2,20E-03

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

Bibliography

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EN 15804:2012+A2:2019 Environmental product declaration - Core rules for the product category of construction products.
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NPCR 009 Part B for technical-chemical products. Ver. 2.0 October 2021, EPD-Norge.

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